SECTION 08 88 00

SPECIAL FUNCTION GLAZING - TRIPLE IGUS

1. **GENERAL**
   * + 1. SUMMARY
          1. Section includes:

SageGlass by Saint-Gobain electronically tintable insulating glass units for dynamic light and heat control.

delete sections not in project OR add sections as necessary.

* + - * 1. Related Sections:

Division 8 – Openings.

Division 25 - Integrated Automation.

Division 26 – Electrical

Section 26 09 00 – SageGlass Wired Control System-Instrumentation and Control for Electrical System.

* + - 1. DEFINITIONS
         1. Fenestration: Openings in building's envelope including windows, doors, and skylights.
         2. Framing System: Basic rigid supporting structure of window.
         3. Glazing System: Soft material used in framing system.
         4. Bite: Dimension by which edge of glass product is engaged into glazing channel.
         5. TGU: Triple Insulating Glass Unit.
         6. TGU Pigtail: Cable that extends from individual insulating glass units.
         7. Frame Cable: Cable that runs through framing system and connects IGU Pigtail to the Window Controller.
         8. 2-ply Laminated Glass: 2-sheets of monolithic glass bonded together with plastic interlayer by heat and pressure.
         9. Inboard Lite: Pane of TGU that faces interior of building.
         10. Middle Lite: Pane of TGU that is between the two air cavities
         11. Outboard Lite: Pane of TGU that faces exterior of building.
         12. Performance Characteristics:

Center-of-Glass Characteristics: Performance values that take only center portion of TGU into account and not framing members.

* + - * 1. Triple Insulating Glass Unit Surfaces and Coating Orientation:

Surface 1: Exterior surface of outer laminated glass ply.

Surface 2: Interior surface of outer laminated glass ply (surface facing the laminating material).

Surface 3: Exterior surface of inner laminated glass ply (surface facing the laminating material).

Surface 4: Interior surface of inner laminated glass ply which is coated with the electrochromic layers.

Surface 5: Exterior surface of middle pane.

Surface 6: Room side surface of middle pane.

Surface 7: Exterior surface of inner pane which is coated with a Low-E coating.

Surface 8: Room side surface of inner pane

* + - * 1. Full: On state, with lowest visible light transmission.
        2. Clear: Off state, with highest visible light transmission.
        3. Variable Tint: Intermediate tint levels between fully tinted and clear.
        4. Gradient Tint: Seamless transition from clear to fully tinted across a single TGU
      1. SYSTEM DESCRIPTION
         1. Design Requirements:

SageGlass® electrochromic glass units shall be operated by a control system approved by the electrochromic glass manufacturer and as specified in Section 26 09 00.

System must be capable of providing an in-pane zoning method in vertical façade applications within each IGU to provide improved balance of light quality in the space.  Refer to project drawings for zoning specifics. refer to sageGlass design guide.

framing and glazing not provided by sage electrochromics.

* + - * 1. Framing and Glazing Systems:

Designed to accommodate TGU components below:

Edge clearance: 1/4 inch (6 mm).

Bite clearance: 5/8 inch (16 mm).

Face clearance: 3/16 inch (5 mm).

Controls wiring per Section 29 09 00.

Glazing materials: compatible with materials of SageGlass® components.

Provide glazing and framing systems capable of withstanding normal thermal movements, wind loads, and impact loads, without failure, including loss due to defective manufacture, fabrication, and installation, deterioration of glazing materials, and other defects in construction.

Normal Thermal Movement: Resulting from ambient temperature range of 120 degrees F (67 degrees C) and from consequent temperature range within glass and glass framing members of 180 degrees F (100 degrees C).

calculations not provided by sage electrochromics.

* + - * 1. Provide glass products in thicknesses and strengths (heat-treated) required to meet or exceed the following criteria based on Project loads and in-service conditions per the methodology described in ASTM E1300.

Select minimum thickness of heat-treated glass products to ensure probability of failure does not exceed the following:

8 breaks per 1000 for glass installed vertically or not over 15 degrees or more from vertical plan and under wind action.

1 break per 1000 for glass installed 15 degrees or more from vertical plane and under action of wind, snow, or both.

* + - 1. SUBMITTALS
         1. Product Data: Manufacturer's IGU Product and Performance.
         2. Documentation indicating compliance with ASTM E2141-14 and ASTM E2953-14, Standard Specification for Evaluating Accelerated Aging Performance of Electrochromic Devices in Sealed Insulating Glass Units as verified by third party test laboratory such as National Renewable Energy Laboratory (NREL).
         3. Test Report: ASTM E2190 Specification for IGU Seal Durability. Provide certificate or test report stating that IGUs that passed the testing requirement contained the electrochromic system (EC coatings, bus bars, wires etc.) as in the product specified herein.
         4. IG Certification: IGCC/IGMA certification for insulating glass units containing electrochromic system.  Provide certificate stating that IGUs that passed the testing requirement contained the electrochromic system (EC coatings, bus bars, wires etc.) as in the product specified herein. If capillary tubes are required for altitude applications, certification covering units with capillary tubes is also required.
         5. Sustainable Design

Environmental Product Declaration: Provide third-party verified Environmental Product Declaration (EPD) for processed glass (i.e. – glazing only) conforming with ISO 21930 and ISO 14025 for life cycle assessment data contributing towards the LEED v4 and LEED v4.1 credit: *Building Product Disclosure and Optimization – Environmental Product Declarations.*

Health Product Declaration: Provide third-party verified Health Product Declaration (HPD) for glazing material ingredients product data contributing towards the LEED v4 and LEED v4.1 credit: *Building Product Disclosure and Optimization – Material Ingredients.*

Declare Label: Provide Declare label for glazing material ingredients contributing towards LEED v4 and LEED v4.1 credit: *Building Product Disclosure and Optimization – Material Ingredients* andLiving Building Challenge v4.0 *Responsible Materials* Core Imperative. (Note: electronic components are exempt per Declare Label guidance).

Volatile Organic Compounds: Provide attestation letter for product emissions testing according to CDPH Section 01350 for contribution towards the LEED v4 and LEED v4.1 credit *Low-Emitting Materials. (Note:* Glass products and metal frames are inherently inert from emitting volatile organic compounds and are exempt.)

shop drawings not provided by sage electrochromics. these need to be provided by others.

* + - * 1. Shop Drawings: Indicate framing system and accommodations for wiring paths, connectors, routing, and exit from framing system.

structural calculations not provided by sage electrochromics. these need to be provided by contractor.

* + - * 1. Structural Calculations: Provide structural calculations for framing system certified by structural engineer licensed in the state in which project is located.
      1. QUALITY ASSURANCE
         1. Comply with published recommendations of glass product manufacturers and organizations below, except where more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this section or referenced standards.

NGA/GANA Publications.

FGIA/IGMA/AAMA Publications.

* + - * 1. Safety glass products in the US are to comply with CPSC 16 CFR Part 1201 for Category II materials and ANSI Z97.1 2015.
        2. Glass center of glass thermal and optical performance properties shall be based on calculations from the current LBNL WINDOW computer program.
        3. Provide glass that is heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the base dimension, unless otherwise specified.
        4. Pre-Installation Meetings: Conduct pre-installation meeting/teleconference with the following parties in attendance:

Architect, contractor, glazing contractor, frame manufacturer, SageGlass® IGU and controls manufacturer, electrical contractor, and other parties related to work of this section, to review procedures, schedules, safety, and coordination with other elements of Project.

* + - 1. DELIVERY, STORAGE, AND HANDLING
         1. Comply with manufacturer's instruction for receiving, handling, storing, and protecting materials.
         2. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
         3. Store materials in original packaging, protected from exposure to harmful environmental conditions, including static electricity, and at temperature and humidity conditions recommended by manufacturer. Do not remove IGU Pigtail connector cover until making connection to Frame Cable.
         4. Exercise care to prevent edge damage to glass, wire, and coatings on glass.
         5. Where insulating glass units will be exposed to substantial altitude changes, avoid seal ruptures by complying with manufacturer’s recommendations for venting and sealing.
      2. PROJECT / SITE CONDITIONS
         1. Verify frame channel dimensions are adequate for wire runs as designed.
         2. Environmental Requirements:

Ensure that substrate surface and ambient air temperature are minimum of 40 degrees F (5 degrees C) and rising at application time and remain above 40 degrees F (5 degrees C) for at least 24 hours after application of sealants.

* + - 1. WARRANTY
         1. Warrant SageGlass® TGUs against defects in material or workmanship causing material obstruction of vision as a result of fogging or film formation of the internal glass as a result of failure of the seal for a period of ten (10) years from the date of manufacture of the SageGlass® TGUs from the Manufacturer.
         2. Warrant SageGlass electrochromic glass against defects in material or workmanship, resulting in failure to tint, for a period of five (5) years from the date of manufacture of the SageGlass® electrochromic glass from the Manufacturer.
         3. Warrant SageGlass® laminated products against lamination defects, such as edge separation or delamination that materially obstruct vision through the glass for a period of five (5) years from the date of manufacture of the SageGlass® electrochromic glass from the Manufacturer.
         4. Manufacturer is not responsible for any special punitive, indirect, incidental or consequential damages (including, without limitation, the cost to remove non-conforming product or install replacement product.

1. **PRODUCTS**
   * + 1. MANUFACTURER
          1. The basis for design is SageGlass by Saint-Gobain manufactured by SAGE Electrochromics, Inc.

2 Sage Way

Faribault, MN 55021

Telephone: 1-877-724-3321

E-mail: [**commercialsales@sageglass.com**](mailto:commercialsales@sageglass.com).

Internet: <http://www.sageglass.com>.

* + - * 1. Alternate products and Substitutions: Listing other manufacturer’s names in this specification does not constitute approval of their products or relieve them of compliance with all the performance requirements contained herein. Alternate products may be considered if they comply with all of the performance requirements of this specification and evidence is submitted thereof. Samples and data sheets of alternate products must be submitted at least 14 days prior to bid date for review. By using products other than Basis of Design the Contractor accepts responsibility for costs associated with any necessary modifications to related work, including any design fees.
      1. Sustainable Product Requirements

Building Product Disclosure Requirements

The glazing third-party verified Environmental Product Declaration (EPD) conforms with ISO 21930 and ISO 14025 for life cycle assessment data and contribute towards the LEED v4 and LEED v4.1 credit: *Building Product Disclosure and Optimization – Environmental Product Declarations.*

The glazing third-party verified Health Product Declaration (HPD) discloses a minimum of 1000ppm of material ingredients or potential health hazards and contributes towards the LEED v4 and LEED v4.1 credit: *Building Product Disclosure and Optimization – Material Ingredients.*

The glazing Declare label contributes towards theLiving Building Challenge v4.0 *Responsible Materials* Core Imperative. (Note: electronic components are exempt per Declare Label guidance). The Declare label also discloses a minimum of 1000ppm of material ingredients or potential health hazards and contributes towards the LEED v4 and LEED v4.1 credit: *Building Product Disclosure and Optimization – Material Ingredients.*

Low-Emitting Product Requirements

The product emissions were tested according to CDPH Section 01350 and no carcinogens and reproductive/developmental toxins could be detected. No individual compound exceeds one-half of the lowest concentrations of interest in a building, and contributes to the LEED v4 and LEED v4.1 credit *Low-Emitting Materials*. (Note: Glass products and metal frames are inherently inert from emitting volatile organic compounds and are exempt from the LEED v4 and LEED v4.1 credit *Low-Emitting Materials*.)

* + - 1. MATERIALS

Additonal makeups are available to meet design requirements. PLease contact electrochromic glass manufacturer with design details.

specify exterior lite coating (sageglass SR2.0 or SageGlass Bright silver); delete others. where capillary tubes are needed for venting to accommodate altitude changes, krypton filling is not available.

* + - * 1. SageGlass by Saint-Gobain Clear SR2.0 Electrochromic Laminated Low-E Triple Insulating Glass Unit (TGU), Krypton Filled:

Laminated Outboard Lite:

Outer Ply (Surface 1 & 2):

1. Glass Type: SR2.0 coated float glass.
2. Glass Tint: Clear.
3. Nominal Thickness: 0.16 inch (3.9 mm).

specify required glass heat treatment, delete other

1. Heat Treatment: Heat Strengthened or Tempered.
2. Coating orientation: Surface No. 2.
3. Obscuration: ≤26.0mm from TGU edge black ink obscuration band on surface # 2 around the perimeter.

Interlayer (between surface 2 & 3):

Interlayer Type: SentryGlas® Ionoplast interlayer.

Interlayer Tint: Clear.

Nominal Thickness: 0.038 inch (0.89mm).

Inner Ply (Surface 3 & 4):

Glass Type: EC 2.0 coated clear float glass.

Glass Tint: Electronically variable tintable.

Nominal Thickness: 0.087 inch (2.2mm).

Heat treatment: Annealed

Coating Orientation: Surface No. 4

1st Cavity:

Specify required spacer finish, delete other.

Spacer Material: Austenitic standard stainless steel, mill finish or black finish.

Nominal Thickness: 0.45” +/- 0.02 in (11.5 mm +/- 0.5mm).

Cavity: 0.4” (10mm).

Wall Thickness: >/= 0.007 inch (.178mm).

Gas Fill: 90% Krypton / 10% Air.

Desiccant: Four legs filled with blend of 3A molecular sieve and silica gel desiccant.

3. Middle Lite:

Glass Type: Float glass.

Glass Tint: Clear.

Nominal Thickness: 0.250 inch (6mm).

specify required glass heat treatment, delete other.

Heat Treatment: Tempered or Heat-strengthened.

2nd Cavity:

Specify required spacer finish, delete other.

Spacer Material: Austenitic standard stainless steel, mill finish or black finish.

Nominal Thickness: 0.45” +/- 0.02 in (11.5 mm +/- 0.5mm).

Cavity: 0.4” (10mm).

Wall Thickness: >/= 0.007 inch (.178mm).

Gas Fill: 90% Krypton / 10% Air.

Desiccant: Four legs filled with blend of 3A molecular sieve and silica gel desiccant.

5. Inboard Lite:

Glass Type: Float glass with Cardinal Low-E 180

Glass Tint: Clear.

Nominal Thickness: 0.250 inch (6mm).

specify required glass heat treatment, delete other.

Heat Treatment: Tempered or Heat-strengthened.

Coating Orientation: Surface No. 7

Pigtail:

Multi-conductor sheathed cable.

2, 3 or 4 pin weather tight connector.

7. Clear Performance Characteristics (Center of Glass):

Visible Transmittance: 52 percent.

Exterior Reflectance: No greater than 19 percent.

Interior Reflectance: No greater than 20 percent.

U-factor (U-value): 0.12

Solar Heat Gain Coefficient (SHGC): 0.35

Shading Coefficient: 0.40

Exterior reflected color using the l\*a\*b\* color system shall have a negative value of b\* (blue). The b\* coordinate of the reflected exterior color shall not be positive (yellow) according to Window calculations using appropriate NFRC approved International Glazing Database data file.

8. Full Performance Characteristics (Center of Glass):

Visible Transmittance: 1 percent.

Exterior Reflectance: No greater than 11 percent.

Interior Reflectance: No greater than 16 percent.

U-factor (U-value): 0.12

Solar Heat Gain Coefficient (SHGC): 0.04

Shading Coefficient: 0.04

9. Zoning

deletE THE TINTING THAT DOESN’T APPLY

LightZone: Defined lines between tintable zones within a single pane

Provide up to three separate, independently tintable, sections (zones) within each electrochromic insulating glass unit to provide optimal daylight control, glare control and indoor light color quality (see architectural drawings for specific location and number of in-pane zones).

Each zone within the pane shall be individually controllable in accordance with standard, published capabilities of single zone panes with regard to level of tint and integration with system controllers and accessories.

For a two or three zone EC insulating glass unit, the individual pane is segmented so that zones/sections are vertically above the other to create a bottom and top or a bottom middle and top zone in the unit.

Harmony: Gradual transition between tinted and clear areas within a single pane

The entire pane can be controlled to contain a gradual transition from one Visible Light Transmittance level to another Visible Light Transmittance level within the pane at a specific point in time.

B. SageGlass by Saint-Gobain Bright Silver Clear Electrochromic Laminated Low-E Triple Insulating Glass Unit (TGU), Krypton Filled:

Laminated Outboard Lite:

Outer Ply (Surface 1 & 2):

1. Glass Type: SageGlass Bright Silver coated float glass.
2. Glass Tint: Clear.
3. Nominal Thickness: 0.25 inch (6 mm).

specify required glass heat treatment, delete other

1. Heat Treatment: Heat Strengthened or Tempered.
2. Coating orientation: Surface No. 2.
3. Obscuration: ≤26.0mm from TGU edge black ink obscuration band on surface # 2 around the perimeter.

Interlayer (between surface 2 & 3):

Interlayer Type: SentryGlas® Ionoplast interlayer.

Interlayer Tint: Clear.

Nominal Thickness: 0.038 inch (0.89mm).

Inner Ply (Surface 3 & 4):

Glass Type: EC 2.0 coated clear float glass.

Glass Tint: Electronically variable tintable.

Nominal Thickness: 0.087 inch (2.2mm).

Heat treatment: Annealed

Coating Orientation: Surface No. 4

1st Cavity:

Specify required spacer finish, delete other.

Spacer Material: Austenitic standard stainless steel, mill finish or black finish.

Nominal Thickness: 0.45” +/- 0.02 in (11.5 mm +/- 0.5mm).

Cavity: 0.4” (10mm).

Wall Thickness: >/= 0.007 inch (.178mm).

Gas Fill: 90% Krypton / 10% Air

Desiccant: Four legs filled with blend of 3A molecular sieve and silica gel desiccant.

3. Middle Lite:

Glass Type: Float glass.

Glass Tint: Clear.

Nominal Thickness: 0.250 inch (6mm).

specify required glass heat treatment, delete other.

Heat Treatment: Tempered or Heat-strengthened.

2nd Cavity:

Specify required spacer finish, delete other.

Spacer Material: Austenitic standard stainless steel, mill finish or black finish.

Nominal Thickness: 0.45” +/- 0.02 in (11.5 mm +/- 0.5mm).

Cavity: 0.4” (10mm).

Wall Thickness: >/= 0.007 inch (.178mm).

Gas Fill: 90% Krypton / 10% Air

Desiccant: Four legs filled with blend of 3A molecular sieve and silica gel desiccant.

5. Inboard Lite:

Glass Type: Float glass with Cardinal Low-E 180.

Glass Tint: Clear.

Nominal Thickness: 0.250 inch (6mm).

specify required glass heat treatment, delete other.

Heat Treatment: Tempered or Heat-strengthened.

Coating Orientation: Surface No. 7

Pigtail:

Multi-conductor sheathed cable.

2, 3 or 4 pin weather tight connector.

7. Clear Performance Characteristics (Center of Gla9ss):

Visible Transmittance: 4 percent.

Exterior Reflectance: No greater than 24 percent.

Interior Reflectance: No greater than 22 percent.

U-factor (U-value): 0.12

Solar Heat Gain Coefficient (SHGC): 0.34

Shading Coefficient: 0.34

Exterior reflected color using the l\*a\*b\* color system shall have a negative value of b\* (blue). The b\* coordinate of the reflected exterior color shall not be positive (yellow) according to Window calculations using appropriate NFRC approved International Glazing Database data file.

8. Full Performance Characteristics (Center of Glass):

Visible Transmittance: <1 percent.

Exterior Reflectance: No greater than 18 percent.

Interior Reflectance: No greater than 16 percent.

U-factor (U-value): 0.12

Solar Heat Gain Coefficient (SHGC): 0.04

Shading Coefficient: 0.05

9. Zoning

deletE THE TINTING THAT DOESN’T APPLY

LightZone: Defined lines between tintable zones within a single pane

Provide up to three separate, independently tintable, sections (zones) within each electrochromic insulating glass unit to provide optimal daylight control, glare control and indoor light color quality (see architectural drawings for specific location and number of in-pane zones).

Each zone within the pane shall be individually controllable in accordance with standard, published capabilities of single zone panes with regard to level of tint and integration with system controllers and accessories.

For a two or three zone EC insulating glass unit, the individual pane is segmented so that zones/sections are vertically above the other to create a bottom and top or a bottom middle and top zone in the unit.

Harmony: Gradual transition between tinted and clear areas within a single pane

The entire pane can be controlled to contain a gradual transition from one Visible Light Transmittance level to another Visible Light Transmittance level within the pane at a specific point in time.

C. Frame Cable (one per TGU):

Multi-conductor plenum rated sheathed cable type CMP/CL2P.

2 or 4 pin weather resistant connector.

Connector shall be thin at <0.2” in height and installed in the glazing pocket or other easy to access space in the framing system for ease of maintenance.

* + - * 1. Off state: Clear.
        2. Operating Voltage: 5 volts DC or less applied to the EC insulating glass. Class 2 (low voltage, low current) electrical system.
        3. Requirements:

Control functionality: Automated control for daylight and glare shall be provided (reference Division 26 section 09 00).

Heat-Strengthened Float Glass: Comply with ASTM C1048, Type I, Class 1 (clear), Quality Q3, Kind HS.

Tempered Float Glass: Comply with ASTM C1048, Type I, Class 1 (clear), Quality Q3, Kind FT.

Safety Tempered Float Glass: Comply with ANSI Z97.1 and CPSC 16 CFR 1201.

Laminated Glass: Comply with ASTM C1172 and other requirements as specified.

Fabricate laminated glass products in autoclave with heat, plus pressure, free of foreign substances and air pockets.

Coated glass: For point defects, comply with ASTM C1376-15 section 6.1 (vision glass) or 6.2 (overhead glass) as appropriate for the glazing application. For vision glass the ASTM C1376-15 standard requires that the glass be inspected at a distance of 10 ft (3m) at a 90o viewing angle against a bright uniform background. It allows for no more than 2 readily apparent blemishes in a 3” (75mm) diameter circle and no more than 5 readily apparent blemishes in a 12” (300mm) diameter circle. In addition, the maximum allowable pinhole and spot size is 1.6mm or 2.4mm in the central area and outer area respectively. The maximum length of a coating scratch or mark is 2” (50mm) and 3” (75mm) in the central and outer areas respectively. For more detail and definitions of central and outer area see ASTM C1376-15.

Provide sealed TGU with dehydrated airspace, primary seal of polyisobutylene (PIB); color black and secondary seal of two-part silicone; color- black, and >0.007 inch (.15mm) wall thickness stainless steel spacer as specified.

1. **EXECUTION**
   * + 1. EXAMINATION
          1. Site Verification and Conditions

Verify that site conditions are acceptable for glass installation.

Verify openings for glazing are correctly sized and within tolerance.

Verify that functioning weep system is present.

Verify that minimum required face and edge clearances are being met.

Verify that glazing channels and recesses are clear and free of obstructions, weeps are clear, and channels and recesses are ready for glazing.

Verify that framing system is appropriately sized for TGU thickness and that precautions are taken to not over compress the edge seals of the TGU when the glass is installed.

* + - * 1. Do not proceed with glazing until unsatisfactory conditions have been corrected.
      1. PREPARATION
         1. Surface Preparation:

Clean and prepare glazing channels and other framing members to receive glass and wire.

Remove coatings and other harmful materials that will prevent glass and glazing installation required to comply with performance criteria specified.

Install grommets at all locations where Frame Cable will penetrate metal framing or structure.

* + - 1. INSTALLATION
         1. Install products using recommendations of manufacturers of glass, sealants, gaskets, and other glazing materials, except where more stringent requirements are indicated, including those in the "GANA Glazing Manual".
         2. Verify that TGU secondary seal is compatible with glazing sealants.
         3. Install glass in prepared glazing channels and other framing members.
         4. Install glass per frame manufacturer’s drawings showing TGU orientation and wire exit point into building. Comply with glass manufacturer’s labels and instructions for glass orientation.
         5. Protect TGU pigtail and Frame Cable from any damage during installation.  Use grommets during installation to protect wire when routing through frame.  If Frame Cable or the connector is damaged during installation, SAGE must be notified and the cable or the connector must be replaced or repaired with a SAGE approved method.
         6. PVC jacketed plenum cables (TGU Pigtails, 8 Conductor Cable, Frame Cables,) should be conditioned for 24 hours at room temperature prior to installation and never installed below 0°C (32° F) ambient temperature. Once installed these wires must not be exposed to sunlight even through glass. If they are installed in an exposed location, they must be covered or painted with a latex or water based paint only.
         7. Verify glazing pocket where TGU Pigtail and Frame Cable connection is made is a dry location.
         8. Install silicone setting blocks in rabbets as recommended by referenced glazing standards in GANA Glazing Manual and IGMA Glazing Guidelines and manufacturer’s Glazing Guidelines.
         9. Use silicone edge blocks for all installed panes to prevent glass from walking post installation.
         10. Provide bite on glass, minimum edge and face clearances, and glazing material tolerances recommended by GANA Glazing Manual and as approved by glass manufacturer.
         11. Provide weep system as recommended by GANA Glazing Manual.
         12. Distribute weight of glass unit along edge rather than at corners.
         13. Comply with framing manufacturer's and referenced industry recommendations on expansion joints and anchors, accommodating thermal movement, glass openings, use of setting and edge blocks, use of glass spacers, edge blocks, and installation of weep systems. Setting and edge blocks must be made from silicone. SAGE does not recommend the use of setting blocks made from other materials, as they been known to alter the chemical makeup of plastics and rubbers they come in contact with, resulting in seal failure.
         14. Protect glass from edge damage during handling and installation.
         15. Install per IGMA North American Glazing Guidelines for Sealed Insulated Glass Units, for Commercial and Residential Use TM-3000-90(04) states “For dry glazed systems, an adequate seal should consist of a minimum of 0.70 N/mm (4 lbs./in) and not exceeding 1.75 N/mm (10 lbs./in) applied to the edges of the insulated glass unit by gaskets or other fastening systems.”
         16. Prevent glass from contact with contaminating substances that result from construction operations, such as weld spatter, fireproofing, or plaster.
         17. Once electronically tintable TGUs have been removed from SAGE Electrochromics’ packaging, remove labels within 10 days of exposure to sunlight or other UV light sources.
      2. ADJUSTING
         1. Remove glass that is broken, chipped, cracked, or damaged in any way, and replace with new materials. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
      3. CLEANING
         1. Clean glass inside and outside, immediately after installation and sealants have cured, per SAGE Electrochromics’ written recommendations.
         2. Remove labels and markings from glass.
         3. Clean glass per:

NGA Glass Technical Paper FB01-00 (2020) - Proper Procedures for Cleaning Architectural Glass Products.

NGA Glass Technical Paper FB02-02 (2018) – Heat-Treated Glass Surfaces Are Different.

* + - * 1. Do not use scrapers or other metal tools to clean glass.
      1. Testing
         1. Do not use ‘high voltage spark’ gas analyzers such as Sparklike’s Gasglass on this product. Film and controls damage may occur and potentially void the warranty.

END OF SECTION

The information contained in this publication is offered for assistance in the specification of SAGE Electrochromics, Inc. products. It is not intended to be complete and SAGE Electrochromics does not assume any responsibility for the adequacy of the specification for a particular application. Due to continual research and product improvement, the specifications are subject to change without notice and without incurring obligation. Actual performance may vary in specific applications. An appropriate and qualified design professional must verify suitability of the product for use in a particular application, as well as review final specifications. To obtain up-to-date information relevant to your specific project or warranty information, contact SAGE Electrochromics, Inc.’s Sales, Technical Services Department or visit our website at www.sageGlass.com.

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